

# **EXHIBIT**

## **30**

Norbert Smetana April 29, 2005

<p>Page 1</p> <p>1 IN THE UNITED STATES DISTRICT COURT FOR THE DISTRICT OF MASSACHUSETTS</p> <p>2</p> <p>3 BRAUN GmbH, ) 4 Plaintiff, ) 5 -vs- ) No. 03-CV-12428 (WGY) 6 RAYOVAC CORPORATION, ) 7 Defendant. )</p> <p>8 Videotaped deposition through interpreter of 9 NORBERT SMETANA taken before CAROL CONNOLLY, CSR, CRR, 10 and Notary Public, pursuant to the Federal Rules of 11 Civil Procedure for the United States District Courts 12 pertaining to the taking of depositions, at Braun GmbH, 13 Frankfurter Strasse 145, D-61476 Kronberg im Taunus, 14 Germany, at 10:14 a.m. on the 29th day of April, A.D., 15 2005. 16 17 18 19 20 21 22 23 24</p>	<p>Page 3</p> <p>1 VIDEOTAPED DEPOSITION OF NORBERT SMETANA</p> <p>2 April 29, 2005</p> <p>3</p> <p>4 EXAMINATION BY: PAGE 5 Mr. James Shimota 5 6 *****</p> <p>7 EXHIBITS</p> <p>8 PAGE</p> <p>9 Deposition Exhibit No. 37 33 10 Deposition Exhibit No. 38 33 11 Deposition Exhibit No. 39 31 12 Deposition Exhibit No. 40 31 13 14 15 Smetana Exhibit No. 1 77 16 Smetana Exhibit No. 2 77 17 Smetana Exhibit No. 3 77 18 Smetana Exhibit No. 4 77 19 Smetana Exhibit No. 5 77 20 21 22 23 24</p>
<p>Page 2</p> <p>1 There were present at the taking of this 2 deposition the following counsel: 3 ROPES &amp; GRAY, LLP by 4 MS. LESLEY F. WOLF 5 One International Place 6 Boston, Massachusetts 02110-2624 7 (617) 951-7000 8 on behalf of the Plaintiff;</p> <p>9 KIRKLAND &amp; ELLIS, LLP 10 MR. JAMES SHIMOTA 11 200 East Randolph Drive 12 Chicago, Illinois 60601 13 (312) 861-2000 14 on behalf of the Defendant;</p> <p>15 ALSO PRESENT: Mr. Uwe Sievers 16 Braun GmbH; 17 Dr. Wolfgang Stutius 18 Ropes &amp; Gray; 19 Ms. Jeanette Fröhlich 20 Interpreter; 21 Mr. Kevin Duncan 22 Legal Videographer. 23 ----- 24</p>	<p>Page 4</p> <p>1 THE VIDEOGRAPHER: Good morning. We are going on 2 the video record at 10:14 a.m. Today's date is 3 April 29, 2005. My name is Kevin Duncan, and I am a 4 certified legal videographer in association with 5 LegaLink Chicago. The court reporter today is Ms. Carol 6 Connolly.</p> <p>7 Here begins the videotaped deposition of 8 Mr. Norbert Smetana taken in the matter of Braun GmbH 9 versus Rayovac in the United States District Court for 10 the District of Massachusetts. This deposition is being 11 held at the Braun company in Kronberg, Germany.</p> <p>12 Will counsel please identify themselves for the 13 record and state whom they represent starting with the 14 noticing party.</p> <p>15 MR. SHIMOTA: Jim Shimota from Kirkland and Ellis 16 appearing on behalf of defendant Rayovac Corporation. 17 MS. WOLF: Lesley Wolf of Ropes and Gray appearing 18 on behalf of the Braun company.</p> <p>19 THE VIDEOGRAPHER: Will the court reporter swear in 20 the interpreter and also the witness. 21 22 23 24</p>

1 (Pages 1 to 4)

Norbert Smetana April 29, 2005

<p style="text-align: right;">Page 5</p> <p>1 JEANETTE FRÖLICH, 2 called as an Interpreter herein, was sworn to interpret 3 questions from English to German and answers from German 4 to English: 5 NORBERT SMETANA, 6 called as a witness herein, having been first duly 7 sworn, was examined upon oral interrogatories and 8 testified as follows: 9 EXAMINATION 10 By Mr. Shimota: 11 THE VIDEOGRAPHER: You may begin please. 12 MR. SHIMOTA: Q Good morning, Mr. Smetana. 13 A Good morning. 14 Q Would you please state your name for the 15 record? 16 A My name is Norbert Smetana. 17 Q And would you also give your address? 18 A I'm living here in Kronberg. The street is 19 Beckinrig 7. You need the -- 61476, Kronberg. 20 Q That's fine. Before we begin, I'd like to go 21 through a few bits of deposition basics. You understand 22 that you are here today to answer questions that I ask 23 you, correct? And in -- in addition, if you would, when 24 I ask you a question, you need to provide an audible</p>	<p style="text-align: right;">Page 7</p> <p>1 Q And how long have you been employed by Braun? 2 A I've been working for this company since 19 -- 3 December, 1986. That means nearly 20 years. Not 4 really. 19, 18. 5 Q And from December of 1986 to the present have 6 you been continuously employed in the R &amp; D group? 7 A Yes, within the R &amp; D organization. 8 Q If you could take me briefly through where you 9 have worked starting from beginning of your employment 10 until today? 11 A I think that there were three main positions 12 starting with, let's say, more or less an expert in 13 fluid dynamics, knowing more or less the complex rules 14 for small fans and blowers for several appliances. The 15 next step was to go forward to the -- to our own 16 development of hair dryer, hair care products. From the 17 research department this step to development department, 18 and yes, maybe main step that the task of our group is 19 now to support the so-called OEM activities in 20 combination with other companies who support us. 21 Q How did you become an expert in fluid dynamics? 22 A From my study. I studied mechanical 23 engineering. It's minor machine general, mechanical 24 engineering in Darm Stadt and here you have the choice</p>
<p style="text-align: right;">Page 6</p> <p>1 answer. Can you do that? 2 A Yes. 3 Q And if during the course of the day I ask you a 4 question which you do not understand, would you please 5 tell me that? Again if you -- 6 A Sure. I tell you. 7 Q And, additionally, if there's ever a question 8 that I ask you which you would like to have translated 9 into English, would you please ask for that as well? 10 A Yes, I will do so. 11 Q And if during the course of the day you've 12 given an answer, which you later determine is incomplete 13 or inaccurate, would you also tell me that? 14 A Yes, of course. 15 Q And is there any reason that you can think of 16 sitting here today that you are unable to answer my 17 questions truthfully and accurately? 18 A No, I feel fine today. 19 Q Thank you. Mr. Smetana, where are you 20 employed? 21 A I'm employed in the R &amp; D development and the 22 subdivision is now called OEM products for hair care. 23 Q And are you employed at Braun GmbH? 24 A Yes.</p>	<p style="text-align: right;">Page 8</p> <p>1 to focus more or less to your interests, and this was 2 the way I came to turbo machines and fluid dynamics and 3 stuff like this. 4 Q What -- I don't know -- if you told me this, I 5 apologize. What university did you study mechanical 6 engineering at? 7 A It was technical high school -- I don't know 8 whether university is now technical university now in 9 Darm Stadt. 10 Q Could you please tell Darm Stadt? 11 A D-A-R-M then S-T-A-D-T. 12 Q And what course work did you take in order to 13 gain knowledge as to fluid dynamics? 14 A We had courses you can choose and others which 15 are -- 16 THE INTERPRETER: Compulsory? 17 THE WITNESS: Compulsory, yes, and there was a 18 mixture. Compulsory was the fluid dynamic basic course 19 and then the lessons I choose for myself was more like 20 turbo machinery, special points of fluid dynamics 21 like -- 22 THE INTERPRETER: Dimension analysis and disturbance 23 calculation. 24 THE WITNESS: That's really very special.</p>

2 (Pages 5 to 8)

Norbert Smetana April 29, 2005

<p style="text-align: right;">Page 9</p> <p>1 MR. SHIMOTA: Q Did you take courses in thermal 2 dynamics? 3 A Yes, thermal dynamics. That was also 4 compulsory, yes. 5 Q Do you -- are you familiar with the term 6 chemical engineering or -- with the term? 7 A Chemical -- 8 Q Chemical engineering or maybe the term here is 9 process engineer. 10 A I'm not familiar with chemical things besides 11 what I learned in basic school. 12 THE INTERPRETER: In 13th grade. 13 DR. STUTIUS: It's all high school. 14 THE WITNESS: It's my also combination between 15 chemical processes and engineering things. I had no 16 special lessons on this, but it was not -- from time to 17 time you get in connection with stuff, especially 18 advanced technique like -- 19 THE INTERPRETER: Heat exchange. 20 THE WITNESS: Heat exchanges and things like this. 21 MR. SHIMOTA: Q It's not particularly important. I 22 studied chemical engineering in the United States. 23 Sounds like you took the same courses I took, but that's 24 just --</p>	<p style="text-align: right;">Page 11</p> <p>1 THE WITNESS: Bound collection of papers. 2 MR. SHIMOTA: Q That's what I meant, but I guess -- 3 or how would you -- in general during the course of your 4 career, how would you keep written records of the work 5 that you had performed? 6 A Yeah. At the beginning the computers were not 7 so distributed then we had more paperwork in these 8 simple ring folders. 9 MS. WOLF: Binders. 10 THE WITNESS: Sorry. In these ring binders. And 11 with all the helps you can have there, and nowadays, of 12 course, basically on the computer systems and in 13 addition on these ring binders. 14 MR. SHIMOTA: Q When you mention these ring 15 binders, what types of documents would be contained in 16 the ring binders? 17 A This is more -- maybe a process depending on 18 the different persons. Normally I -- immediately I tend 19 to keep more or less everything, and then with the 20 months and years you sort it out and only keep what is 21 really important, what is essential points and also 22 sometimes later when you are very sure that a project is 23 definitely finished and some lawyer time has also passed 24 then you can give away all the development documents.</p>
<p style="text-align: right;">Page 10</p> <p>1 A Maybe we're different. 2 Q They're a lot of the same courses. 3 Did you pursue any further studies after 4 receiving your degree in Darm Stadt? 5 A No, no further official studies. 6 Q And what year did you receive your degree at 7 Darm Stadt? 8 A When? 9 Q Which year? 10 A In which year? That was in 1986. 11 Q So am I correct that you began working at Braun 12 after receiving your degree? 13 A That's right, yes. 14 Q Were you employed by any other companies prior 15 to coming to Braun? 16 A No. 17 Q During the course of your work in the R &amp; D 18 group, did you regularly maintain a laboratory notebook? 19 A We -- not a notebook in the sense of really a 20 book, but, of course, we had our notices not only of 21 piece of paper but in documents, in ream books and so 22 on, but I'm not sure whether you mean by lab book really 23 -- binded -- 24 DR. STUTIUS: Bound.</p>	<p style="text-align: right;">Page 12</p> <p>1 Q You mentioned I believe notices. Can you 2 explain to me what you meant by notices? 3 A Notices starts when you sit together with a 4 colleague by writing down something or then -- 5 THE INTERPRETER: It's notes. 6 THE WITNESS: Notices is different. 7 MR. SHIMOTA: Q I understand. Are you referring to 8 handwritten notes? 9 A Also, yes. 10 Q And would it also be typed or notes that would 11 be typed out? 12 A Yeah. 13 Q These would be generated either during or after 14 meetings with colleagues? 15 A That's possible, yes. 16 Q What -- if you would have a meeting with a 17 colleague, in general, what would be your person 18 practice with respect to note taking? 19 A That depends. That depends on the person. If 20 you really tried to get rather deep in an idea you 21 always will have sketches, and then the sketches look 22 strange as you can imagine technical sketches can look, 23 and -- yeah. Sometimes -- when it's more important you 24 can write a summary, and this is basically done with</p>

3 (Pages 9 to 12)

Norbert Smetana April 29, 2005

Page 13

1 computers.

2 Q When you would write a summary, would you

3 attempt to do so soon after the meeting you had with a

4 colleague?

5 A Not always because there's not always the time

6 to do so, and it's not necessarily every time after a

7 meeting.

8 Q Okay. Well, why would you -- in what

9 circumstances would you write a summary on a computer of

10 the -- of a meeting?

11 A In general now if this is a meeting with

12 external partners we usually write a summary. In many

13 cases also two summaries from their side, from our side.

14 Of course, if you are asked to do so -- and in other

15 cases -- maybe it's not summary with words, it's a word

16 document, but also to document the results with a

17 calculation program, for instance. If you discuss

18 geometry of a special part then you can also fix the

19 results in a calculation form and so on.

20 Q You -- do you have e-mail now at Braun?

21 A Yes.

22 Q And do you recall when you first gained access

23 to e-mail at Braun?

24 A No, I'm not sure now.

Page 14

1 Q Would it have been more than 5 years ago?

2 A I think so. Yes, we had a different system to

3 what we use now, but that was not so common for all

4 employees. I cannot figure the date exactly.

5 Q Were there two different types of e-mail

6 systems at Braun?

7 A No. What I can remember prior to this official

8 notes system maybe only within R & D group we have

9 machines which have additional features to find out

10 telephone numbers and to leave short notes to someone

11 else, but that's not a mail system you can compare to

12 what we know today.

13 Q The system that was within the R & D group, did

14 you have access to that?

15 A I don't know because -- actually I did not use

16 this. It was not perfected. Normally I took the phone

17 to give information or to ask someone.

18 Q So am I correct that you personally would not

19 have communicated with the system in the R & D group?

20 A Yes.

21 Q And am I correct that you currently have a

22 Lotus Notes e-mail system?

23 A Yes.

24 Q And just also to be sure, you don't know when

Page 15

1 you first gained access to the Lotus Notes system?

2 A I think it was about before the year 2000, but

3 I'm not sure.

4 Q Aside from Lotus Notes, did Braun ever have any

5 other type of e-mail system except for the -- what we

6 talked about in the R & D group?

7 A Did we start with Lotus Notes? I'm not sure.

8 Q Are you aware that there is currently a patent

9 litigation between Braun and Rayovac or Remington

10 regarding shaver cleaning systems?

11 A I know this headline, yes.

12 Q In general are you aware that at least some of

13 the subject matter of that litigation is shaver cleaning

14 system developed at Braun?

15 A Could you repeat it again, please?

16 Q Sure. Are you in general aware that at least

17 part of the subject matter of the litigation is a shaver

18 cleaning system which was developed at Braun?

19 A Yes. Yes, I'm aware.

20 Q And did you have any role in the development of

21 the shaver cleaning system at Braun?

22 MS. WOLF: Objection as to form.

23 You can answer if you understand the question.

24 THE WITNESS: I think I could help my colleagues to

Page 16

1 develop or to optimize especially the blowing system

2 which the first shaver cleaning center has to dry the

3 shaver or the shaving foil after the cleaning process.

4 MR. SHIMOTA: Q Do you recall -- let me ask you,

5 what did you do to optimize the blowing system?

6 A I think, first of all, we had to find out what

7 is really necessary to fulfill this wish of drying a

8 shaver after the cleaning process, which parameters you

9 need to do this in a rather short time without being too

10 noisy, without the need to have such a big device,

11 appliance. That's basically find out the parameters.

12 Then in second step do the combination between these

13 parameters and the right fan system, and after finding

14 the right fan system to optimize the fan itself and

15 geometry around it from the point where the air goes --

16 can come in until it leaves the cleaning center again.

17 Q What parameters did you consider as necessary?

18 A For the first step it's important to know which

19 air flow of the volume in, maybe, liters per second, or

20 in our systems we prefer to talk about liters per

21 second. That's one point. And the second is pressure

22 terms, which pressure is necessary before an obstacle to

23 make this needed airflow pass.

24 Q Were there any other parameters that you can

4 (Pages 13 to 16)

Norbert Smetana April 29, 2005

<p style="text-align: right;">Page 17</p> <p>1 think of?</p> <p>2 A Other parameters have to do with these main</p> <p>3 points, yes, in this first step.</p> <p>4 Q Okay. So it would be subsets of the two</p> <p>5 parameters, does that make sense to you?</p> <p>6 A Yes.</p> <p>7 Q And how would you combine -- how would you</p> <p>8 combine parameters to select the appropriate fan system?</p> <p>9 A Yes. Here we have no rules in the physics of</p> <p>10 blowers and fans in general that are the so-called --</p> <p>11 THE INTERPRETER: Characteristics of --</p> <p>12 dimensionless characteristics.</p> <p>13 THE WITNESS: Dimensionless characteristics, yes.</p> <p>14 And, finally, this rules or this -- whether a system</p> <p>15 fits or not you can check with this dimensional</p> <p>16 characteristics if they are in a certain region, in a</p> <p>17 certain rank, then you can derive the feeling or</p> <p>18 statement that's okay or that's not okay for this task</p> <p>19 you need.</p> <p>20 MR. SHIMOTA: Q So you would use these calculations</p> <p>21 to essentially task various types of fan systems?</p> <p>22 A Yes, theoretically. In this second step</p> <p>23 because besides pressure and airflow two other main</p> <p>24 parameters play a role. That's main diameter of a fan</p>	<p style="text-align: right;">Page 19</p> <p>1 fan, but our special -- trommelrotor definitely looked</p> <p>2 more than this. They have this shape. Very small but</p> <p>3 high blades for the airflow which can pass like this and</p> <p>4 that's -- that's a first main characteristic. And also</p> <p>5 the shape of the blade itself incoming and outgoing</p> <p>6 angle of this blade is different and in this or that</p> <p>7 type.</p> <p>8 MR. SHIMOTA: Q How would the angles of the blades</p> <p>9 be different?</p> <p>10 A If you have look from the top and imagine this</p> <p>11 is outer diameter and that's inner diameter, and here,</p> <p>12 this is how it turns, then here more often you have</p> <p>13 geometries like this, maybe also up to -- sometimes also</p> <p>14 for other purposes like this, but in the -- in this case</p> <p>15 here it's often that it looks like this, the plate.</p> <p>16 And, of course, next one and the next one and so on.</p> <p>17 And this causes a different behavior of the --</p> <p>18 what's the influence on the airflow. In this simple --</p> <p>19 in simple words with a system like this you can better</p> <p>20 create pressure, and with systems like this you are able</p> <p>21 to create velocity, but here also velocity and here also</p> <p>22 pressure, but that's the main task, and here this is the</p> <p>23 main task.</p> <p>24 Q I understand. You said that ultimately you</p>
<p style="text-align: right;">Page 18</p> <p>1 and the RPM, the turning speed of the fan. And air is</p> <p>2 air. We know we must not deal with water, but with air.</p> <p>3 Q And after you had selected the fan system, you</p> <p>4 mentioned that you would optimize the geometry?</p> <p>5 A Yes.</p> <p>6 Q How would you do that?</p> <p>7 A Maybe you can imagine that different basic</p> <p>8 types of this blowers and fan systems we have axial</p> <p>9 fans, don't want to get too close in details or radial</p> <p>10 fans where the air flow is different to an axial fan,</p> <p>11 and also so-called mixed flow sub types. You can use</p> <p>12 mixture of combination, and as well as what we finally</p> <p>13 should use here is so called -- in German it's</p> <p>14 trommelrotor.</p> <p>15 DR. STUTIUS: Drum rotor.</p> <p>16 THE WITNESS: Dumb rotor. It's a special sub type</p> <p>17 of a radial fan. Normal -- if it's helpful, normally</p> <p>18 radial fans are -- try to do the sketch a little bit</p> <p>19 bigger.</p> <p>20 You have the axis here, and these are the</p> <p>21 blades. Here's the rotation. Air goes in here and</p> <p>22 passes in this direction. And if this is rather small,</p> <p>23 the heat, and the diameter is -- the relation of the</p> <p>24 diameter to the heat is big, great, then it's normal</p>	<p style="text-align: right;">Page 20</p> <p>1 would use this type of fan. Did you mean in the shaver</p> <p>2 cleaning system?</p> <p>3 A Yes. That was a result of step 2 from the</p> <p>4 combination of all parameters we can see, or I can see</p> <p>5 that this is the system which is -- which we should use</p> <p>6 in a shaver cleaner.</p> <p>7 Q And why was that?</p> <p>8 A For me often it's easier to answer with a</p> <p>9 sketch if it's possible, yes.</p> <p>10 Q That's fine.</p> <p>11 A If you imagine a hair dryer, for instance, then</p> <p>12 -- I only do a sketch of the flow system. Then you have</p> <p>13 an inlet grid and then somewhere the blower, then you</p> <p>14 have the heater elements. Again an outlet grid and</p> <p>15 maybe also a nozzle or something. And here this is a</p> <p>16 system. Here you add the energy, there's a motor. And</p> <p>17 here and here, here and here you have energy losses.</p> <p>18 Finally, there is helpful rest to dry the hair.</p> <p>19 And this is -- this is a system which needs</p> <p>20 pressure here, and the pressure finally causes velocity</p> <p>21 and the whole thing can work. In other situations like</p> <p>22 in a -- yes, let's use a shaver cleaner. Then you have</p> <p>23 the head of the shaver maybe here. And what you need</p> <p>24 basically is here high velocity. Everything else is not</p>

5 (Pages 17 to 20)



Norbert Smetana April 29, 2005

<p style="text-align: right;">Page 21</p> <p>1 so important. Therefore, the system has no fluid  2 resistance itself, and that's the reason why at this  3 place you need a blowing system which gives you velocity  4 primarily in its main task, in combination, of course,  5 with a high -- an airflow which is high enough because  6 you can imagine velocity can be high if it only passes a  7 very small hole that it's useless, this high velocity.  8 You need to have a high velocity at least in this  9 complete area as the same with the head of the shaver.  10 Q And so would you combine the velocity with the  11 actual geometry of where -- not the geometry of the fan,  12 but the geometry of the shoulder for the shaver? Does  13 that make sense to you?  14 MS. WOLF: Objection do form.  15 THE WITNESS: Yeah, by you understood, of course,  16 it's important to have between on the short way between  17 the blowing system and the head of the shaver also the  18 right geometry, not too wide, not too narrow, to have an  19 optimal result.  20 MR. SHIMOTA: Q Do you have any recollection of  21 what the optimal geometry is or was?  22 A No, that's not a sharp optimum. I cannot  23 answer by so and so many square millimeters, but the  24 fact is if this is the area where the whole airflow has</p>	<p style="text-align: right;">Page 23</p> <p>1 Q MacIntosh?  2 A Max, that was -- from Dec Network, I think.  3 They're out of business.  4 MS. WOLF: Are we going to mark these?  5 MR. SHIMOTA: We will.  6 MS. WOLF: I just want the record to reflect they  7 are not based on any examination at Braun. They're just  8 from memory of sketches, schematics.  9 MR. SHIMOTA: Q Over what period of time did you  10 work on the shaver cleaning system?  11 A That's not so easy to answer because it took  12 quite a long time from the first idea to the time where  13 they get in con -- got in contact with me to ask the  14 first questions until you really -- Braun really  15 finalized the product. Maybe 5 years.  16 Q When you say the first idea, what do you mean  17 by the first idea?  18 A The first idea belongs to the first step I  19 described before which physical data is necessary to  20 realize the idea, yeah, which pressure do you need,  21 which airflow do you need.  22 Q So you're referring to your mental processes,  23 is that what you mean?  24 A Pardon? Could you repeat that?</p>
<p style="text-align: right;">Page 22</p> <p>1 to pass, if it's too -- if it's too large then the  2 velocity is too low and if the effect is not optimal.  3 If it's too narrow or too small then not sufficient air  4 can pass. Of course, then the speed is higher, but the  5 airflow itself is reduced and this is not again optimal  6 for the whole system. So here we try to find a good  7 compromise.  8 Q And how would you reach that compromise?  9 A Well, of course, you can again calculate if you  10 know the airflow, if you know the cross sectional area,  11 then you can calculate velocities. From the velocities  12 you can calculate pressures, and you can also combine  13 these pressures to what the system calculation gives you  14 and whether it fits, it's too much, too less, just to  15 find the right balance.  16 Q Is this the type of thing you would use, for  17 example, like an Excel spreadsheet, put in formulas and  18 start varying the parameters to see what is optimal?  19 A Yes, it can be done with Excel spreadsheets.  20 Maybe at this time I used programs based on Fortran  21 programming language. We had these next machines at  22 Braun at that time.  23 Q What kind of machines?  24 A Max.</p>	<p style="text-align: right;">Page 24</p> <p>1 Q I want to -- let me try to phrase it this way.  2 Whose idea were you referring to when you say the first  3 idea?  4 MS. WOLF: Object as to form.  5 THE WITNESS: Belonging to the drying system or to  6 the whole shaver cleaning system?  7 MR. SHIMOTA: Q I guess I'll ask for both.  8 A I think the idea to produce a cleaning center  9 was all -- could already exist when I started and the  10 first steps here -- I did know this, and maybe in 1993  11 or '94 I was involved in first ideas because colleagues  12 know that -- my main work here deals with fans and  13 blowers and systems like this and, therefore, they start  14 to ask me.  15 Q Who started to ask you?  16 A Of course, Mr. Braun who has this job and in  17 this first time I think it was the only person who gets  18 in contact with me.  19 Q Did anyone else subsequently get in contact  20 with you?  21 A Later after retirement of Mr. Braun.  22 Q And who would have gotten in contact with you  23 later?  24 A Later it was Mr. Höser and also colleagues who</p>

6 (Pages 21 to 24)

Norbert Smetana April 29, 2005

<p style="text-align: right;">Page 25</p> <p>1 work -- that time in the small group of Herr Höser.  2 Q And do you recall the names of those  3 colleagues?  4 A One was Mr. Jung. Hopefully Jahn is the  5 surname. I'm not sure.  6 Q Alf Jahn?  7 A Alf Jahn, yes. Not sure whether the second one  8 Norbert Kreutz is from the beginning of that time  9 involved and Jurgen Höser himself.  10 Q Do you recall any other names of people who  11 contacted you for assistance?  12 A I cannot remember other names.  13 Q Now you mentioned the binders that you kept  14 with your notes. Did you keep a binder related to your  15 work on the shaver cleaning system?  16 A No. Not a complete binder because that was not  17 a major project for me.  18 Q Did you keep a file related to your work or did  19 you keep any written records related to your work on the  20 shaver cleaning system?  21 A I have a binder with the headline in the sense  22 of miscellaneous and among these blowers and blower work  23 for special blowers there is a small section about  24 cleaning center.</p>	<p style="text-align: right;">Page 27</p> <p>1 A A main storage somewhere down in the basement  2 of the old building. Not on a personal computer. Not  3 everything on the personal computer.  4 Q Do you know whether that computer still exists?  5 A I definitely know that it does not -- does not  6 exist anymore.  7 Q Okay. And do you know what happened to it?  8 A It was not up to date any longer and was  9 replaced by other machines.  10 Q Do you know when it was replaced?  11 A Not exactly. The whole system as always was  12 several different machines and they started to give away  13 the first one and so on until the last of the system has  14 to leave.  15 Q Okay. Did you maintain any of the electronic  16 information on a personal computer? Let me reask it to  17 make sure.  18 Did you maintain any of the information related  19 to your work on the shaver cleaning system on your  20 personal computer?  21 A We had a system or a method to collect  22 important documents or calculations, also programs to  23 calculate. As you can imagine you need a lot of time to  24 build up calculation programs, and, therefore, it's hard</p>
<p style="text-align: right;">Page 26</p> <p>1 Q During the course of your career how many pages  2 of work do you believe you generated with respect to the  3 shaver cleaning system?  4 A It was a mixture between pages and documents on  5 the computer. So it -- if -- when I know the  6 information is on the computer then I do not tend to  7 produce too much paper. If I have to if I have to look  8 it up now not more than 10 paper maximum, 10 sheets.  9 Q 10 sheets of paper?  10 A 10 sheets of paper, yeah.  11 Q Do you -- well, how much information would you  12 have retained on the computer?  13 A This was special information belonging to the  14 calculation with dimensionless characteristics and, of  15 course, calculations belonging to special geometry here,  16 angles, RPMs, diameters, height and in combination with  17 the possibility to create the needed airflow.  18 Q Did you keep this information on a disk or how  19 did you store it?  20 A That was stored on the computer, but in  21 combination with old -- older programs and documentation  22 systems.  23 Q Stored where on the computer, just like a  24 main --</p>	<p style="text-align: right;">Page 28</p> <p>1 just to give away -- but these were Fortran, written in  2 Fortran programming language. And now I have to say I  3 must look it up whether there is still something left  4 from this on a special -- on a special -- device --  5 DR. STUTIUS: Disk drive.  6 THE WITNESS: Disk drive.  7 MR. SHIMOTA: Q Okay. Well, in connection with  8 this litigation, did attorneys ask you to collect  9 documents related to your work on the shaver cleaning  10 system?  11 A To keep some of these documents and programs  12 was basically my own intention, yes.  13 Q Sure. I'm not sure if you understood the  14 question. At some point did attorneys come to you and  15 ask you for documents in your possession related to your  16 work on the shaver cleaning system?  17 A When we worked together we exchanged the  18 knowledge and the documents, and, therefore, they should  19 have what they know immediately, what we worked out  20 immediately, and, therefore, that's --  21 DR. STUTIUS: I don't know if he understood your  22 question. If the attorneys approached him to transfer  23 that information to the attorneys, right?  24 MR. SHIMOTA: Yes.</p>

7 (Pages 25 to 28)



Norbert Smetana April 29, 2005

Page 29

1 THE WITNESS: No, not in combination with attorneys.  
 2 MR. SHIMOTA: Q So I want to make sure that you  
 3 understood me. You are aware that there is a case, a  
 4 patent litigation between Rayovac and Braun currently,  
 5 correct?  
 6 A Yes.  
 7 Q And in connection with that -- let me just set  
 8 it aside.  
 9 In the past year have attorneys come to you,  
 10 attorneys from either outside law firm or within Braun  
 11 itself, come to you and asked you to provide them with  
 12 your documents related to -- documents you possess  
 13 related to your work on the shaver cleaning system?  
 14 A No, no.  
 15 Q So would you be able to check to see if you  
 16 still maintained electronic information -- would you be  
 17 able to check to see whether you maintained -- would you  
 18 be able to check to see if you still had electronic  
 19 information related to your work on the shaver cleaning  
 20 system on your personal computer?  
 21 A The Windows Explorer has such a function.  
 22 That's the way it could work, such function with date,  
 23 from-to.  
 24 Q And have you recently performed that search

Page 30

1 function?  
 2 A I tried, but only with few results.  
 3 Q Why did you try?  
 4 MS. WOLF: That's fine. You can answer that.  
 5 THE WITNESS: In combination with our meeting we had  
 6 before and you ask me whether I have possibility to find  
 7 documents, therefore, I started to search machine.  
 8 MR. SHIMOTA: Q That's where I think there's some  
 9 confusion.  
 10 So during this past week, past week attorneys  
 11 asked you to look for documents, is that right?  
 12 A That's right, this week.  
 13 Q Had you been asked to look for documents by  
 14 attorneys prior to that time?  
 15 A No, definitely not.  
 16 Q So I take it then you would not have provided  
 17 any documents to attorneys related to your work on the  
 18 shaver cleaning system prior to that time?  
 19 A That's right.  
 20 Q I understand. And in connection with the  
 21 request that you received this week, you were unable to  
 22 locate documents or the electronic information  
 23 pertaining to your work on the shaver cleaning system,  
 24 is that correct?

Page 31

1 MS. WOLF: Objection.  
 2 MR. SHIMOTA: Q I misstated your testimony.  
 3 Apologize.  
 4 During this past week you were able to locate a  
 5 few results within your personal computer, is that  
 6 correct?  
 7 A That's correct, few results.  
 8 Q When you say a few, can you tell me how many?  
 9 A I handed -- show you two documents, that's  
 10 right? Yes, two.  
 11 Q I'll mark them as exhibits. We'll mark them as  
 12 an exhibit in a second -- I can do it. They're just out  
 13 of order. I'll mark as defendant's Exhibit 39, a  
 14 document that does not bear a Bates number yet, but  
 15 appears to be a memo from yourself to Jurgen Höser on  
 16 March 26th, 1995.  
 17 (Exhibit 39 marked as requested)  
 18 A That's one of these documents, yes.  
 19 Q I'll mark as defendant's deposition Exhibit 40,  
 20 a document which appears to be authored by yourself on  
 21 September 12th, 1997.  
 22 (Exhibit 40 marked as requested)  
 23 A Yes.  
 24 Q Are these documents that you were able to

Page 32

1 locate on your computer?  
 2 A That's are the two documents I found this week.  
 3 Q Were you able to locate any others on your  
 4 personal computer?  
 5 A Not so far.  
 6 Q You mentioned that you -- you once had a note  
 7 -- miscellaneous notebook had some documents in it  
 8 related to your work on the shaver cleaning system.  
 9 Does the miscellaneous notebook still have those  
 10 documents related to the work on the shaver cleaning  
 11 system?  
 12 A Here I'm not sure because so far I did not find  
 13 this ring binder.  
 14 DR. STUTIUS: Ring binder.  
 15 THE WITNESS: Right binder.  
 16 MR. SHIMOTA: Q So -- okay. Let me see if I  
 17 understand. At present you don't know where the  
 18 miscellaneous binder is?  
 19 A This should be somewhere among lots of  
 20 documents I have in my box, but not in the first row  
 21 and, unfortunately, I really had no time to spend more  
 22 than this computer search time to find anything.  
 23 Q To the extent those documents still do exist,  
 24 we would request production of them. Set those aside.

8 (Pages 29 to 32)

Norbert Smetana April 29, 2005

<p style="text-align: right;">Page 33</p> <p>1 We'll ask you about them. I will ask you about them.  2 I'm guess going to mark now first as  3 defendant's Exhibit No. 37, English translation of a  4 document bearing the Bates number B4610 to B4616.  5 (Exhibit 37 marked as requested)  6 Q I have the German version too so you don't have  7 to worry. A document -- I'd like to mark as defendant's  8 deposition Exhibit No. 38 the German version of B4615 to  9 B4616 which appears to be a memo written by yourself on  10 -- in August -- August 3rd of 1993.  11 (Exhibit 38 marked as requested)  12 Q Take whatever time you need to review the  13 document, but if afterwards you can tell me whether you  14 recognize it, which would be defendant's Exhibit No. 38.  15 A It's not so difficult to recognize because I  16 see my handwriting here, and it's also my style of  17 writing at that time.  18 Q When you say your style of writing, what do you  19 mean by your style of writing?  20 A Maybe you know people who studied mechanical  21 engineering tend to always to produce this rectangular  22 lines.  23 Q Let me ask this question. Is this a document  24 -- and -- did you produce this document to lawyers in</p>	<p style="text-align: right;">Page 35</p> <p>1 Dr. Jung?  2 A Yes.  3 Q And would you have distributed it to anyone  4 else to the best of your recollection?  5 A No, I don't think so.  6 Q During or at or near this time period did you  7 ever have any discussions with attorneys at Braun  8 regarding the shaver cleaning system?  9 A No, only discussions with technical colleagues  10 from the technical department.  11 Q Did you have discussions with Dr. Pahl?  12 MS. WOLF: Objection. Regarding the shaver cleaner?  13 MR. SHIMOTA: Q I mean did you know Dr. Pahl?  14 A Yeah, because normally you know all the  15 directors here in house and, therefore, also know  16 Dr. Pahl.  17 Q Let me ask you this. Why did you distribute  18 contribute this memo to Dr. Pahl?  19 A He was not manager, supervisor of Mr. Braun and  20 Dr. Jung was my boss at that time.  21 Q Did the -- at that time did you know whether  22 Dr. Pahl had any involvement with the shaver cleaning  23 system?  24 A Of course, involvement, sure. He was the</p>
<p style="text-align: right;">Page 34</p> <p>1 connection with this litigation? Let me ask -- let me  2 try.  3 Did you find this document in your personal  4 files and give it to lawyers?  5 A No.  6 Q At any time.  7 A No.  8 Q Doctor -- you see the name Dr. Jung?  9 A Uh-huh.  10 Q Do you know whether Dr. Jung has provided any  11 documents to lawyers in connection with this litigation?  12 MS. WOLF: Objection.  13 THE WITNESS: I don't know.  14 MR. SHIMOTA: Q Do you know -- let me ask you this.  15 Do you have any reason to believe that this  16 document would have been provided to the patent  17 department at some point in the early '90s?  18 A The early '90s?  19 MS. WOLF: Objection.  20 THE WITNESS: I can't tell you what happens with  21 this document. What I can tell you I typed it in and  22 distributed it and then took its way.  23 MR. SHIMOTA: Q And the people to whom it was  24 distributed would have been Mr. Braun, Dr. Pahl and</p>	<p style="text-align: right;">Page 36</p> <p>1 leader of the shaver department. He should know what is  2 happening in this department.  3 Q Did you know whether Dr. Pahl had personally  4 worked on the shaver cleaning system at this time? When  5 I say at this time, I mean approximately August of '93.  6 A That depends on the definition of personally  7 worked. I'm sure that he did no sketches on the big  8 box, he did not -- no calculations. I cannot imagine  9 that he did special investigations in the lab or  10 something.  11 Q Well, at this point in time had you seen a  12 shaver cleaning -- had you actually seen a physical  13 shaver cleaning system?  14 A Yes, but this was more -- different to what  15 appeared in the market later on.  16 Q This was in early -- this was an early model?  17 A An early model, yes.  18 Q And at that time did you have any knowledge as  19 to who had developed that model?  20 A The shaver cleaning model always were in  21 connection with Mr. Braun, yes.  22 Q So it was your belief that Mr. Braun had  23 developed the model of the shaver cleaning system?  24 A Yes.</p>

9 (Pages 33 to 36)

Norbert Smetana April 29, 2005

<p style="text-align: right;">Page 37</p> <p>1 Q Did Mr. Braun tell you that he had developed 2 the shaver cleaning system? 3 A Yes, it was quite obvious. I cannot tell you 4 whether he came to me and tell me here, I developed this 5 model. I assumed it. 6 Q Well, in general how did you start working with 7 Mr. Braun on the shaver cleaning system? 8 A Okay. It's long time ago. I can't tell you 9 how the start was exactly. Normally we had phone calls, 10 can you give me a hint, do you have additional ideas, 11 can we come together to discuss this and so on. 12 Q Do you have any recollection as to how much 13 earlier than August 3rd of '93 you would have begun 14 working with Mr. Braun? 15 A In my feeling we started somewhere in 1993 16 because especially this paper belongs to the first step 17 I explained to find out parameters which we need to have 18 a good drying result finally, yeah. 19 Q You see at the top of this page at least in my 20 English version it says meeting notes. 21 A Yes. 22 Q Was it regularly your practice -- I think you 23 said earlier you had a practice if a project was 24 important enough you would type out meeting notes.</p>	<p style="text-align: right;">Page 39</p> <p>1 an axial blowing system and that was one result that the 2 whole system can be improved when you change from the 3 axial system to the so-called trommelrotor. 4 Q Do you know when that second milestone would 5 have occurred approximately? 6 A Not exactly. I'm not sure whether Mr. Braun or 7 later Jurgen Höser did this step. 8 Q What would you need to see in order to be able 9 to answer my question, if anything? Let me reask that. 10 Are there any documents which would refresh 11 your recollection as to when the selection of the 12 particular fan occurred? 13 A If you could show me the models and maybe in 14 the meantime you know the time when they were built, 15 then I can tell you this model has an axial fan and this 16 was the first with the other system. 17 Q We might be able to do that. Were there any 18 other milestones aside from the first and second -- 19 well, you described this document as a milestone. You 20 remember a second. Were there any other milestones? 21 A It depends on the definition of milestone, of 22 course. During the third development period we had a 23 lot of detail work together with the guys in the Höser 24 group because it's not only important to have the</p>
<p style="text-align: right;">Page 38</p> <p>1 A Yes. 2 Q Am I correct this was a project that you 3 considered important? 4 MS. WOLF: Objection. 5 You can answer. 6 THE WITNESS: Maybe this was the kind of milestone. 7 At that time it was important to document that before 8 you spend a lot of money trying this or that, and maybe 9 a third method you should know what -- which parameters 10 you have to know to go forwards in the right direction 11 without losing time and money. And in this context it's 12 helpful to have more or less shop document and to fix 13 the main ideas, yeah, that was it. 14 MR. SHIMOTA: Q Do you recall -- at or near this 15 time period do you recall whether any other milestones 16 occurred? 17 A I think a second milestone after we know more 18 or less what we need here is to in combination with 19 maybe the second step to decide what I sketched here 20 that this type of blower is the correct one and not 21 different blowers they might have used before because at 22 that time Braun also produces small hair care appliances 23 and inside we had small blowing systems. And I can 24 remember they -- he started to build up his model with</p>	<p style="text-align: right;">Page 40</p> <p>1 perfect blowing wheel itself, but also the whole 2 surrounding has to be adopted, especially when you use 3 blowers s like this. 4 Q How does it -- was it adapted the way we 5 discussed earlier, the surrounding, or you mean 6 something different? 7 MS. WOLF: Objection. 8 THE WITNESS: What you need if you have a look from 9 the top and, finally, air has to leave the system 10 somewhere here, but, you know, it blows out air 11 everywhere around the circumference, and then you 12 have -- let me say to collect this airflow and direct it 13 to this main area. 14 And this is done with a kind of spiral 15 geometry. And this spiral geometry has to be good 16 enough -- not something like this, bigger, bigger, but 17 very continuous, continuously, this was one point. And 18 also the air comes in from this direction and somewhere 19 in the outer surface the whole system has an opening, 20 and also this geometry can be optimized if this is the 21 final point where the air goes in here, and then the 22 geometry up to this point, it's -- it's not bad if it 23 has the basic shape like this, and this in combination 24 with given design of the whole appliance and -- if I can</p>

10 (Pages 37 to 40)

Norbert Smetana April 29, 2005

<p style="text-align: right;">Page 41</p> <p>1 remember the whole system had a special angle inside  2 that makes it a little bit more tricky. Especially this  3 point to mention perhaps one detail. After the blower  4 you have a high pressure and here you have the normal  5 pressure, the ambient pressure, and it's always helpful  6 if you have geometry here that it's not possible or not  7 so easy possible to let the airflow back then the  8 efficiency is not so high.  9 MR. SHIMOTA: Q You mentioned that a special angle,  10 is that a special angle in the trough to enable  11 draining?  12 MS. WOLF: Objection.  13 MR. SHIMOTA: Q Do you recall that?  14 A Yes, the whole shaver is not in the correct  15 angle positioned inside, but maybe to 50 or 10 -- turned  16 in two directions, and, therefore, also the final cross  17 sectional area to provide air to the head of the shaver  18 cleaner should have --  19 THE INTERPRETER: Angle or tilt.  20 THE WITNESS: The same angle, yes.  21 MR. SHIMOTA: Q Would that have been around 1987  22 where there would have been tilt to the --  23 A I know these details I discussed together with  24 Jurgen Höser well as Alf Jahn, and later also with</p>	<p style="text-align: right;">Page 43</p> <p>1 record of at 11:37 a.m. Here continues tape 1.  2 MR. SHIMOTA: Q If you could direct your attention  3 again to defendant's Exhibit 38, please. I'll read in  4 English and you can look at the German version, of  5 course. It states -- in the title it says, principle of  6 the prototype, actual state.  7 What do you mean by principle of the prototype?  8 A The prototype means they already had a  9 principle sample, functional sample available and --  10 yes. I think he showed it to me, and as I can read here  11 he complained about noise, that it's not efficient  12 enough.  13 Q So is this -- is it correct that this is a  14 description -- at least a description of some of the  15 operation of the prototype which Mr. Braun showed to  16 you?  17 A Yeah, yes, sir.  18 Q It states in the first sentence, the used  19 shaver is placed downwards with the soiled shaver head  20 into the cleaning device and is firstly rinsed with  21 cleaning fluid and is then dried in a coiled air stream.  22 Do you see that?  23 A Yeah.  24 Q What did you mean by cold air stream?</p>
<p style="text-align: right;">Page 42</p> <p>1 Norbert Kreutz.  2 Q Were there any other milestones aside from what  3 we've just discussed which you can think of?  4 A No, I think if we call it milestone these are  5 the basic steps. Everything else is more or less detail  6 belonging to the tool itself and to things like here.  7 Q I think you said you worked on this project,  8 and I suppose I'm not saying continuously, but I worked  9 on this project over a period -- well, your work on the  10 shaver cleaning system took place over approximately 5  11 years, is that correct?  12 A That was my feeling before and up to now, yeah.  13 Q Would you characterize your work as difficult?  14 A Not difficult. It was interesting because this  15 system is different to what we normally have in hair  16 dryers and the rules and the formulas are a little bit  17 different and, therefore, it was interesting for me.  18 MS. WOLF: Jim, when you get to a good point, if we  19 could just take a break for a few minutes.  20 MR. SHIMOTA: Sure. Why don't we take one now.  21 THE VIDEOGRAPHER: We're going off the video record  22 of tape number 1 at 11:24 a.m.  23 (Off the record)  24 THE VIDEOGRAPHER: We're going back on the video</p>	<p style="text-align: right;">Page 44</p> <p>1 A With ambient temperature.  2 Q You mean room temperature? Yeah. That's same  3 thing.  4 So is it correct that the control type that  5 you're describing was not heating the air from the  6 blowers?  7 A Yes.  8 Q It states in the next sentence, the drying  9 times are, however, still too long according to  10 Mr. Braun or the drying room result is not satisfactory.  11 Do you recall how long the drying times were  12 approximately at that point?  13 A I can't remember this.  14 Q Would it have been longer than an hour?  15 A I don't think so. Not longer than an hour.  16 Finally, my cleaning station at home needs approximately  17 maybe 15 minutes for the whole process and -- 15 or 20  18 minutes.  19 Q Was -- was -- at that point in time to the best  20 of your recollection was 15 minutes approximately the  21 target that you and Mr. Braun were shooting for?  22 MS. WOLF: Objection.  23 THE WITNESS: I don't know exactly.  24 MR. SHIMOTA: Q It also says that or the drying</p>

11 (Pages 41 to 44)



Norbert Smetana April 29, 2005

<p style="text-align: right;">Page 45</p> <p>1 result is not satisfactory.</p> <p>2 Aside from the time length, was there anything</p> <p>3 else that you recall which was unsatisfactory?</p> <p>4 A What can happen is that the head of the shaver</p> <p>5 was already dry in one corner and the other corner was</p> <p>6 still wet so that the distribution was not so perfect.</p> <p>7 Q And why did that affect occur?</p> <p>8 A One reason could be that the airflow was not</p> <p>9 distributed -- not evenly, but has a spot at one side</p> <p>10 and too less airflow at the other point.</p> <p>11 Q Do you recall any other drying results which</p> <p>12 were unsatisfactory?</p> <p>13 A No, it took too long time and maybe it was</p> <p>14 uneven, yes.</p> <p>15 Q And it says in the second sentence that a</p> <p>16 further problem was the noise from the blower?</p> <p>17 A That's right.</p> <p>18 Q And is the noise -- would the noise be similar</p> <p>19 to what you would hear with a hair dryer today?</p> <p>20 A Depends on the definition of similar. Because</p> <p>21 it's similar to the hair dryer when you compare it to</p> <p>22 the noise of a music instrument, for instance.</p> <p>23 Q Well, how -- what -- to the best of your</p> <p>24 recollection what about the sound was disturbing, just</p>	<p style="text-align: right;">Page 47</p> <p>1 outer diameter?</p> <p>2 A Outer diameter, yes.</p> <p>3 Q Underneath that paragraph it states improvement</p> <p>4 of the drying qualities. Do you see that?</p> <p>5 A Uh-huh.</p> <p>6 Q Was it the purpose of your meeting with</p> <p>7 Mr. Braun to discuss how to improve the drying qualities</p> <p>8 of the shaver cleaning system?</p> <p>9 A Yes.</p> <p>10 Q Did Mr. Braun ask for your advice as to how to</p> <p>11 improve the drying system -- excuse me. Improve the</p> <p>12 drying in the shaver cleaning system.</p> <p>13 A Yes, he asked for my experience and advice.</p> <p>14 Q And, in general, what did you advise Mr. Braun?</p> <p>15 A I think the main points are also written down</p> <p>16 in this paper. The -- as I can see it now it was not</p> <p>17 quite clear how many -- which quantity of airflow they</p> <p>18 really need to have a good result, and it's possible</p> <p>19 with different methods to create an airflow to find out</p> <p>20 what you -- to first to find out what you need. And I</p> <p>21 think I made some suggestions how this could be realized</p> <p>22 to find out what is a good solution and what you can</p> <p>23 also do certain variations of this.</p> <p>24 Q Would that be represented by the drawings in</p>
<p style="text-align: right;">Page 46</p> <p>1 the volume or --</p> <p>2 A As I can conclude from what I see here they</p> <p>3 used a rather small axial blower from a hairstyler, long</p> <p>4 but thin diameter. Therefore, it was necessary to</p> <p>5 increase the speed of the motor, and this is always the</p> <p>6 reason for higher velocity and also for what we call</p> <p>7 sharp discrete peaks, something like a whistle, nervous</p> <p>8 -- not nervous, but nerving --</p> <p>9 Q You heard a whistling sound?</p> <p>10 A Yes, always the same tone and not continuous or</p> <p>11 -- even sound.</p> <p>12 Q I understand. It also lists there, I think, 31</p> <p>13 millimeters?</p> <p>14 A That's what they found and what was feasible</p> <p>15 for this first models, small, small blower.</p> <p>16 Q What dimension is the 31 millimeters referring</p> <p>17 to?</p> <p>18 A It should belong to the outer dimension of the</p> <p>19 blower itself. Normally the blower is in a shroud, and</p> <p>20 then what's really of interest for the function is the</p> <p>21 outer dimension of the blower. Because if you increase</p> <p>22 the thickness of the wall of the shroud then that cannot</p> <p>23 help but makes it only thicker.</p> <p>24 Q When you say outer dimension, you mean the</p>	<p style="text-align: right;">Page 48</p> <p>1 the memo?</p> <p>2 A Yes, also.</p> <p>3 Q Were there any other -- aside from what's</p> <p>4 represented in the drawing, were there any other</p> <p>5 suggestions that you made? Let me ask this. I'm sorry.</p> <p>6 I thought maybe the question was confusing.</p> <p>7 A Not so easy to answer.</p> <p>8 Q There are -- underneath it says improvements of</p> <p>9 the drawing quality, then there are numbered paragraphs,</p> <p>10 1 through 5. Do the numbered paragraphs numbered 1</p> <p>11 through 5 represent suggestions that you made to</p> <p>12 Mr. Braun for improving the drying in the shaver</p> <p>13 cleaning system?</p> <p>14 A Yes. Here we try to summarize the points we</p> <p>15 worked out together and the points we discussed.</p> <p>16 Q Okay. I mean, for example, in point 4 there's</p> <p>17 recommended it states in the case, the drying still</p> <p>18 takes too long with these measures. The installation of</p> <p>19 a small heater for the air stream should be discussed.</p> <p>20 Now, did you suggest to Mr. Braun to -- he</p> <p>21 might want to include a heater with the blower to</p> <p>22 improve the drying?</p> <p>23 A I cannot answer with yes because it's hard to</p> <p>24 remember. If you deal with hair dryers then that's a</p>

12 (Pages 45 to 48)



Norbert Smetana April 29, 2005

<p style="text-align: right;">Page 49</p> <p>1 known principal, but not only for me also for other all  2 others here in the company.  3 Q Well, the participants in this meeting were  4 yourself and Mr. Braun, correct?  5 A Yes.  6 Q So is this reflecting discussions you had with  7 Mr. Braun, is that correct?  8 A Yes, but here our common ideas are written  9 down, not only my opinion. It's what we discussed  10 together, what we found out together.  11 Q So point 4 -- well, is point 4 to the best of  12 your recollection a common idea that you had with  13 Mr. Braun?  14 A Maybe this belongs to patent situation. I  15 cannot definitely tell you now whether he already had  16 the idea to combine it with a heater or whether it comes  17 from my side because it's not so -- not so far away.  18 Everyone knows if the air is a little bit hotter then  19 it's helpful to dry something.  20 Q When you say everyone knows, what do you mean  21 by everyone?  22 A Everyone -- maybe everyone in this room even  23 knows.  24 Q You give me a lot of credit.</p>	<p style="text-align: right;">Page 51</p> <p>1 blower and a heater element was not new at all for  2 appliances we built, case of hair dryers.  3 MR. SHIMOTA: Q I understand. So I guess back  4 right before the break we -- I asked you whether you  5 considered your work on the shaver cleaning system to  6 be -- I think I used term the difficult -- whether you  7 considered your work on the shaver cleaning system to be  8 challenging.  9 A Yes, it was some kind of challenging because as  10 I told you it was not -- the system was difficult to  11 what we normally use in hair dryers, and, therefore, it  12 was challenging and interesting to complete the  13 knowledge in this -- knowledge in this special  14 direction.  15 Q And what was challenging about the work in  16 particular?  17 A Yes. Normally you have to develop in  18 connection with hair dryers a system which finally  19 provides high pressure. And as I explained before, and  20 here you need to find a system which basically gives you  21 a high velocity. And that was the main difference  22 besides the whole geometry and things like that.  23 Q And these -- were these challenges which you  24 had encountered previously in your work at Braun?</p>
<p style="text-align: right;">Page 50</p> <p>1 A Hot air. Hot air is always better than cold.  2 Q Well, if Mr. Braun did not suggest using a  3 heater with the fan in this meeting, is it fair to say  4 it would have been your suggestion?  5 MS. WOLF: Object as to form.  6 THE WITNESS: If not what would have happened?  7 MR. SHIMOTA: Q Let me ask this question. Would  8 there have been anyone else at this meeting aside from  9 yourself and Mr. Braun who would have suggested using a  10 heater with the fan?  11 MS. WOLF: Objection.  12 THE WITNESS: In this meeting we were he and me and  13 no one else so far.  14 MR. SHIMOTA: Q So it was yourself and Mr. Braun.  15 A Myself and Gebhard Braun I think is his first  16 name, Gebhard Braun.  17 Q Is there anything which would be able to assist  18 you in remembering whether or not the idea to use the  19 heater would have been yours or Mr. Braun's or a joint  20 idea?  21 MS. WOLF: Objection.  22 THE WITNESS: If you can find the paper showing the  23 heater then I could not answer if the idea already  24 exists, if it was new. Basically a combination of a</p>	<p style="text-align: right;">Page 52</p> <p>1 A Yes.  2 Q What situations have you encountered those  3 challenges?  4 A During these first years I did not -- I worked  5 in the research department and here it -- my task was  6 not only to develop axial blowers, axial fans,  7 especially for hair dryers, but also for other blowing  8 systems, also for kitchen machines, for ventilators and,  9 finally, for an idea like this. And, therefore, it was  10 the whole range I tried to occupy with my knowledge.  11 Q And do you know why Mr. Braun -- did Mr. Braun  12 ever express any reason which he asked you in particular  13 to help him with the work on the shaver cleaning system?  14 A That was more or less a normal practice. You  15 start with a project for your own and after these first  16 steps if something more complicated occurs, then you get  17 in contact with at least so-called experts.  18 Q So -- I mean is it generally the case at Braun  19 that as the design is progressing if a particular  20 problem is encountered then an engineer will seek an  21 expert to assist him?  22 A Yes.  23 Q And in assisting Mr. Braun to overcome these  24 problems with the prototype, you called upon your expert</p>

13 (Pages 49 to 52)

Norbert Smetana April 29, 2005

<p style="text-align: right;">Page 53</p> <p>1 -- the expertise that you had gained through both your  2 education and your experience at Braun, is that correct?  3 MS. WOLF: Objection.  4 THE WITNESS: Yes.  5 MR. SHIMOTA: Q If you could turn back to the first  6 page of this document. If you see listed under the  7 second bullet point there's indicated a laminar flow  8 element for flow rate measure. Do you see that?  9 A Uh-huh.  10 Q Tell me what your understanding of the laminar  11 flow element is?  12 A This is a special measuring instrument to  13 measure the amount of airflow passing through a system,  14 through a pipe, small pipe.  15 Q What would the purpose of the laminar flow  16 element have been in the shaver cleaning system?  17 A The discussion was not like this to integrate  18 it into the system, but to use it to find out which  19 parameters, especially which airflow would be optimal  20 for the system. So the idea was to measure the airflow  21 outside with this kind of instrument because if you only  22 blow like this, you feel it, maybe you can also measure  23 how long it takes to dry something, but, finally, you do  24 not know how many air this really is. So you have to</p>	<p style="text-align: right;">Page 55</p> <p>1 directly to the point where the foil is still -- is wet  2 and not somewhere around where you don't -- where it  3 makes no sense for it to pass, then the efficiency can  4 be increased. Also to direct the air flow directly to  5 the point where it's needed.  6 Q That was the purpose of having the nozzles  7 being small?  8 A Yes, yes.  9 Q Relatively or --  10 A If it's small then the velocity can be higher  11 up to a certain amount. If you make it really very,  12 very small then the opposite thing can happen, yes.  13 Q Under the fourth bullet point it states that  14 the holder for shaver head with improved air ducting.  15 What did you mean by holder for shaver head?  16 A Second, please.  17 Q Sure.  18 A I think this belongs to geometry of the -- of  19 where you put the shaver head inside. If this geometry  20 is different to the shape of the shaver itself, then it  21 can cause troubles. If this is the shaver head, and the  22 geometry would have been like this, that's not optimal.  23 It's better to have a more or less similar geometry  24 around the head of the shaver.</p>
<p style="text-align: right;">Page 54</p> <p>1 measure it and that's not so easy sometimes.  2 DR. STUTIUS: Trivial.  3 THE WITNESS: Not so trivial.  4 MR. SHIMOTA: Q What -- when can it be difficult or  5 nontrivial, under what circumstances can it be  6 nontrivial?  7 A In general if I blow like this, nobody knows  8 how many liters per second go through my hand now. And  9 to know this you have to use instruments like this.  10 There are a lot of different instruments and this is --  11 I think a very precise instrument to find this out.  12 Q How did you learn about measuring or  13 instruments for measurement of the sort we're talking  14 about?  15 A I think that was part of my job here, not only  16 theory, but also lab work and practical things.  17 Q So would have been some of the education you  18 received either through your studies at the university  19 or practical experience at Braun?  20 A Yes, learning on the job.  21 Q And I guess for testing, if you look to the  22 next bullet point, what would have been the purpose of  23 the one or more narrow inflow nozzles?  24 A The idea was if you concentrate the airflow</p>	<p style="text-align: right;">Page 56</p> <p>1 Q When you say relatively, how -- to your  2 recollection how closely would the holder conform to the  3 shape of the shaving head?  4 A Well, the design sign of the shaver itself has  5 a lot of details on here, on the left and right side.  6 And for the cleaning center it's more or less only  7 important to have the main outer shape in a certain  8 length.  9 Q Do you know -- similar to the question I asked  10 before. The improved air ducting, whether that would  11 have been your idea, Mr. Braun's idea or an idea which  12 you developed together?  13 A Air ducting is -- of course, he ask me what can  14 be, what can I improve with the whole geometry to have a  15 better result finally. And there are several points as  16 maybe I sketched here. This would be an example for a  17 bad air ducting and that's obviously better there.  18 Q Okay. Do you know if -- if when you expressed  19 these idea -- that particular idea to Mr. Braun whether  20 he disagreed with you?  21 MS. WOLF: Objection.  22 MR. SHIMOTA: Q Let me ask it. You're right.  23 Did Mr. Braun ever express disagreement to you  24 with -- did Mr. Braun ever express disagreement with the</p>

14 (Pages 53 to 56)

Norbert Smetana April 29, 2005

Page 57

1 ideas that you presented to him?

2 A No, I don't think so. It was a technical

3 discussion not a principle discussion.

4 Q When you say a technical discussion as opposed

5 to a principle discussion, what do you mean?

6 A Technical discussion you can argument with

7 formulas, with technical knowledge, and that's different

8 maybe discussion about what you believe or what you do

9 in your leisure time.

10 Q I see what you mean. If you look under point

11 1, it says, the nozzle shaped inflow on the outlet

12 cross-cut should have the same longish, narrow shape as

13 the shaving foils. Do you see that?

14 A Uh-huh.

15 Q Why should the nozzle shape inflow on the --

16 well, first I'll ask you now, was that your opinion,

17 Mr. Braun's opinion or a joint opinion?

18 A I think it was a joint opinion.

19 Q And why was that your joint opinion?

20 A Because it was no discussion. If this is the

21 side of the shaver head with the shaver here it's always

22 better to have the airflow from here to here and not

23 only here and here, like a spot, but on a

24 cross-sectional area, what's written down here which has

Page 58

1 more or less the same size as head of the shaver.

2 Q Same size in what respect?

3 A The width of the shaver. There's no need to

4 enlarge this area where the air can pass because here it

5 makes no sense. It passes the shaver. But if it's like

6 this then the principle is okay.

7 Q Okay. So basically the holder would conform

8 tightly to the outside of the shaver head, is that what

9 you're saying?

10 A Yeah, yeah.

11 Q And that -- well, having the outside of the

12 holder conform tightly to the shaver head was

13 advantageous in terms of drying?

14 A Yes, because then the efficiency can be

15 increased, yeah.

16 Q I think you said it's always better, is that

17 correct?

18 A Yeah, if you imagine air passing in regions

19 like here, it's more or less useless.

20 Q If you look in the last sentence under point 1,

21 it says a slightly inclined inflow in the direction of

22 the tip of the shaver head is also advantageous.

23 I'll ask you, was that your opinion,

24 Mr. Braun's opinion or an opinion you developed jointly

Page 59

1 with Mr. Braun?

2 A This comes from the discussion. Exactly I

3 cannot tell you.

4 Q So this would have just arisen out of the

5 discussions you were having with Mr. Braun?

6 A Yeah, yes.

7 Q Why was a slightly inclined inflow

8 advantageous?

9 A The catches -- partly can answer this. If --

10 again this is the shaver head from the side and this is

11 bottom. If the airflow starts here then it has the

12 chance what you do not want to go in this and this

13 direction.

14 This is the direction you want the air to pass

15 and this is a kind of loss. And if you have a system

16 more like this, and this is the inflow angle which is

17 discussed here, then it has no chance for a turn around

18 and go this way. Then it more or less 100 percent has

19 to take this way passing at the right position and do

20 its work.

21 Q What angle would be optimal to achieve that

22 effect?

23 MS. WOLF: Objection.

24 THE WITNESS: It's hard to say. This is not optimal

Page 60

1 if it comes right from the top. It's the same, not

2 optimal. Somewhere in the middle or little bit less.

3 Q So you'd need to know the shape of the holder

4 for the shaver head in order to answer that question,

5 correct?

6 A This question can be answered in -- when having

7 all details together, you know.

8 Q Okay. Was that -- how did you come to -- how

9 were you able to determine with Mr. Braun that the

10 slightly incline -- use the right word. The slight

11 incline in the inflow was advantageous?

12 A Again the basic idea was to increase the

13 efficiency. And as I explained here, we looked for ways

14 that each particle inside this air flow is helpful for

15 this purpose here, what do you want to do.

16 Q Well, how were the two of you able to come to

17 the last conclusion expressed under point 1 is my

18 question.

19 A Point 1.

20 Q The statement a slightly inclined inflow in

21 direction of the tip of the shaver head is also

22 advantageous.

23 A One reason as I tried to explain here, other

24 angles are not so advantageous, therefore, it's always

15 (Pages 57 to 60)

Norbert Smetana April 29, 2005

Page 61

1 helpful to have no additional obstacles in the airflow,  
 2 and this is one way to realize this.

3 Q You were able to -- were you -- I guess my  
 4 question is, were you able to come to this conclusion  
 5 based upon your past experience and course work?

6 A Of course, if you read a lot of literature and  
 7 books about fluid dynamic resistance and rules about  
 8 this then this is common knowledge more or less.

9 Q That would be a relatively select group though,  
 10 people who have that knowledge, correct?

11 A Again please.

12 Q That's not -- that's a smaller portion -- a  
 13 relatively small portion of the general populace who  
 14 reads a lot of books on fluid mechanics?

15 A Maybe it's also in the lesson how --

16 DR. STUTIUS: Skilled in the art.

17 THE WITNESS: Baseless.

18 MR. SHIMOTA: Q Withdraw that question.

19 A Avoid corners and edges and all things like  
 20 this.

21 Q Under point -- direct your attention to  
 22 point 2. It says the blower used must, therefore, be in  
 23 a position to build up a relatively high pressure for  
 24 the flow through of this nozzle/these nozzles and the

Page 62

1 subsequent flower systems. Do you see that?

2 A Yes.

3 Q Why was that -- why is that opinion expressed  
 4 in this memo?

5 A As I mentioned before there is a strong  
 6 connection by formula between the air velocity and the  
 7 pressure. It's always easy if you have pressure to  
 8 create velocity, and, therefore, if your aim is to press  
 9 a certain airflow through a given geometry of a nozzle,  
 10 you need a certain amount of pressure to do this, and  
 11 that's basic idea which is expressed here.

12 Q Was that your idea, Mr. Braun's idea or a joint  
 13 idea?

14 A This formula exists a very long time before,  
 15 Bernoulli and company.

16 DR. STUTIUS: 1800. It's called dynamic pressure.

17 MR. SHIMOTA: Did you think then this was -- the  
 18 principle expressed there was obvious?

19 MS. WOLF: Objection.

20 THE WITNESS: Yes.

21 MR. SHIMOTA: Q Is that why in the next sentence --  
 22 because of that equation in the next sentence you say  
 23 arithmetic estimates are possible?

24 A Yes. That belongs to the -- the dimensionless

Page 63

1 characteristics. To use these formulas you need at  
 2 least these four basic data like pressure, air flow, RPM  
 3 and diameter and so on.

4 Q Did you perform calculations on that point?

5 A Yes, yes. This example is a kind of  
 6 calculation like this.

7 Q You're pointing to Exhibit 40?

8 A Exhibit 40, yes.

9 Q We'll get to that in a second. Under point 2  
 10 again, states at the bottom, the performance of a small  
 11 Mabuchi CF air styler is adequate. What was a small  
 12 Mabuchi?

13 A There is some Mabuchi, Mabuchi, different  
 14 names, Mabuchi Company producing small DC motors for a  
 15 lot of different appliances and depending on how many  
 16 air you need, the amount of airflow, you have to choose  
 17 more or less bigger size or small one. And here the  
 18 estimation was that the wattage of more or less small  
 19 motor is sufficient to deliver the airflow you need.

20 Q Were you recommending the use of a Mabuchi  
 21 motor in particular as opposed to a motor from a  
 22 different manufacturer?

23 A That's only a statement belonging to the power  
 24 you need, not to the special company Mabuchi and not to

Page 64

1 this or that motor, maybe only to this motor series.

2 Q Okay. Do you recall what was the wattage for  
 3 the motor used at that time?

4 A No, I cannot remember.

5 Q Do you recall whether there would have been any  
 6 documents detailing which motor was used?

7 A If they use the motor inside the air styler  
 8 because we can look in the documents in the parts list  
 9 which motor is -- has been inside, but I don't know now.

10 Q Which documents -- when you say a parts list,  
 11 what are you referring to?

12 A That our normal documents, the company needs to  
 13 -- drawings and parts list that you know how to assemble  
 14 a device or new appliance.

15 Q Procurement documents, documents which  
 16 illustrate what the parts are for a particular device?

17 A Yes. Each part has a part number and a name  
 18 and so on, and inside the parts list you write down how  
 19 many of these parts you need and in the combination to  
 20 other parts and so on.

21 Q You said that's normal practice at Braun?

22 MS. WOLF: Objection.

23 THE WITNESS: Yes. Everywhere I think in the  
 24 technical company.

16 (Pages 61 to 64)



Norbert Smetana April 29, 2005

<p style="text-align: right;">Page 65</p> <p>1 MR. SHIMOTA: Q And is that -- I mean what you do  2 in your normal practice when building a device that you  3 have a parts list?  4 A Yes.  5 Q If you could look under point 3 on this memo.  6 In the second sentence it says, the holder for the  7 shaver head must be sufficiently changed so that these  8 free cross cutters fall away at least laterally.  9 Do you see that?  10 A Uh-huh.  11 Q How did the holder for the shaver head in the  12 prototype need to be changed?  13 A As I understand it now that was more or less  14 the same situation as already described here. The air  15 can pass also in this and these areas here and,  16 therefore, if you -- it was a suggestion if you make it  17 smaller then it's good for efficiency.  18 Q I understand. I guess at least, you know,  19 putting aside the last 2 points we haven't discussed,  20 just generally characterizing points 1 through 3, is it  21 the point of this memo to state that basically what  22 you've illustrated in that drawing that the holder  23 should be made a little bit smaller on the sides?  24 MS. WOLF: Objection.</p>	<p style="text-align: right;">Page 67</p> <p>1 liquid will stay in this small channel here and,  2 therefore, also you need an optimum size.  3 Q Did you ever determine what the optimum size  4 was?  5 A I think it was part of all these suggestions  6 that they -- if they want can finally build a testing  7 device to find this out.  8 Q Okay. Was the testing device ever built?  9 A I'm not sure.  10 Q Do you have any idea who would know the answer  11 to that question?  12 A Of course, Mr. Braun should know. One way is  13 really to build a testing device. Second possible way  14 is to take this idea and already realize in another more  15 sophisticated functional model.  16 Q I understand. In the last sentence under point  17 3 it says that a seal of a gap would also be helpful.  18 Explain what you mean by a seal of the gap.  19 A This belongs to a detail I cannot remember  20 right now. Maybe if there was a special geometry for  21 the liquid to flow away. I cannot remember this detail  22 now.  23 Q Okay.  24 THE VIDEOGRAPHER: Counsel, can we change tapes?</p>
<p style="text-align: right;">Page 66</p> <p>1 THE WITNESS: Smaller on the sides?  2 MR. SHIMOTA: Q Tighter.  3 A Tighter belongs to point 3, I think.  4 Q Okay. Set that aside. Point 3 is basically  5 making the recommendation that the holder should be  6 tighter on the sides?  7 A Yes, that's what I can read here, yeah.  8 Q Do you know if that was your idea, Mr. Braun's  9 idea or an idea you two developed jointly?  10 A Again I would say a common idea, a known  11 principle.  12 Q The next sentence it states, the gap blow the  13 head should only be large enough so that the cleaning  14 fluid can flow away.  15 A Yes.  16 Q How large or how much -- how large -- what was  17 an appropriate gap below the shaving head?  18 A I think this sentence belongs to this sketch  19 here. If -- of course, if you can imagine it's too  20 large then the air can pass here close to the head and  21 it can pass here and only the airflow close to the head  22 gives a contribution for the drying result and,  23 therefore -- if on the other hand if it's -- what I  24 tried to remember right now, if it's too small then the</p>	<p style="text-align: right;">Page 68</p> <p>1 MR. SHIMOTA: Yes.  2 THE VIDEOGRAPHER: Here concludes tape 1. We are  3 going off the video record at 12:23 p.m.  4 (Off the record)  5 THE VIDEOGRAPHER: Good afternoon. We are going  6 back on the video record at 12:26 p.m. Here begins  7 tape 2.  8 MR. SHIMOTA: Q Welcome back. If you look again at  9 the document we've been discussing. Under point 5 it  10 states when using one, then it's underlined, motor for  11 driving the fluid pump in the blower, the additional  12 cost of electronic and mechanical regulation should be  13 considered as both systems operate with different  14 rotational speeds and motor loads and must be inserted  15 next to each other.  16 Do you see that?  17 A Uh-huh.  18 Q Do you recall why you underlined -- underscored  19 the word one?  20 A Because now I cannot tell you why I underlined  21 this some years ago. But it was the main idea which was  22 discussed, one motor for both systems.  23 DR. STUTIUS: I think it's from the German because  24 it's -- it's also in -- indefinite article. One could</p>

17 (Pages 65 to 68)



Norbert Smetana April 29, 2005

<p style="text-align: right;">Page 69</p> <p>1 be in German A, and it could also be a single. So if  2 you want to emphasize a single you would underline one,  3 A, with an <i>eines</i> for that emphasis.  4 MR. SHIMOTA: Q I understand. Why did you say it  5 was the main idea or why was it the main idea?  6 MS. WOLF: Objection.  7 THE WITNESS: It was the main point of this idea.  8 If you have technical discussions can we do this like  9 this, what can happen, if and so on.  10 MR. SHIMOTA: Q For this point here -- for point 5  11 do you recall whether that was the idea of yourself,  12 Mr. Braun or a joint idea?  13 A I don't think that it was my idea because I  14 always try to have separate motor for my fan.  15 Q So for point 5 you -- at least it's your belief  16 that was Mr. Braun's idea?  17 A At least not my idea.  18 Q Okay. If you could look again at point 4, now  19 that we've taken the time to go through this memo in  20 detail, I was wondering if you had any better  21 recollection as to whether the idea in point 4 was your  22 idea, Mr. Braun's idea or a joint idea?  23 A Hard to say. Maybe a joint idea, obvious idea.  24 Q Did you say an obvious idea?</p>	<p style="text-align: right;">Page 71</p> <p>1 points does sketch 1 correspond with in your list?  2 A As documented it's basically connected with  3 point 1.  4 Q And for sketch 2, can you tell me basically  5 what is represented by sketch 2?  6 A Yes, here. Point 3. That basically shows that  7 it's better to have no free areas around the shaver  8 head, not to allow the air to pass easily without any  9 contribution.  10 Q Well, the area with the little dots, is that  11 representing the shaver head with stubble in it?  12 A Yes, not the holes in it.  13 Q Oh, the holes. Those would be holes in foil?  14 A Yes, the holes in the foil.  15 Q This is basically if -- I don't know if you  16 have your drawings here still. Excuse my reach.  17 Sketch 2, does that roughly correspond with  18 what we were discussing here?  19 A Yes. Here in combination with here.  20 Q Okay. And for sketch 3, can you explain to me  21 what is represented by sketch 3?  22 A The shaver head -- at that time was already  23 movable and, therefore, we had the idea if the shaver is  24 fixed in the cleaning center then the head turns to --</p>
<p style="text-align: right;">Page 70</p> <p>1 A Yes.  2 THE INTERPRETER: Plausible.  3 DR. STUTIUS: Come to anybody mind.  4 MR. SHIMOTA: Q I'll just ask you again the German,  5 go through this briefly. If you could just tell me  6 starting at the top, there's listed sketch 1. Can you  7 tell me what is represented by sketch 1 or what  8 principle that we discussed that corresponds to?  9 A Sketch 1 I think shows the position of the  10 nozzle in relation to the head of the shaver. The  11 nozzle is --  12 DR. STUTIUS: The <i>düse</i>.  13 THE WITNESS: <i>Düse</i> and crossed area you can see  14 here.  15 DR. STUTIUS: The hatch.  16 THE WITNESS: The hatched area.  17 MR. SHIMOTA: Q So <i>düse</i> is the nozzle?  18 A The nozzle, yes.  19 Q And I guess you see the axes there, the -- does  20 that make sense, the X and Y axis?  21 A Yes. That's more or less the same sketch from  22 this side and from the -- not opposite side, but 90  23 degree turned side.  24 Q And what point or which of the -- which of the</p>	<p style="text-align: right;">Page 72</p> <p>1 maybe to this direction, and then it's -- it's helpful  2 for the airflow to reach also to reach all points of  3 this geometry.  4 Q Why was it helpful?  5 A If the opposite would have been realized like  6 this and the air comes from here, this part would have  7 had a good drying and here we call it --  8 DR. STUTIUS: Dead zone.  9 THE WITNESS: Dead zone with not so high airflow  10 here in this region, and the drying result is worse and  11 if you turn it a little then -- yeah, it was our idea  12 that we can improve it.  13 MR. SHIMOTA: Q So the swiveling of the foil or  14 pivoting of the head, did that improve the drying  15 process?  16 A The geometry of the shaver was given and here  17 was just idea if you move it a little bit towards the  18 airflow that this can be helpful.  19 Q Okay. So -- I understand. So did -- let me  20 see if I can phrase this correctly.  21 So you came up with the idea -- well, you came  22 up with the idea because the fact that the shaver  23 pivoted was a given, correct?  24 A Yes.</p>

18 (Pages 69 to 72)

Norbert Smetana April 29, 2005

<p style="text-align: right;">Page 73</p> <p>1 Q You didn't compare -- did you compare a 2 pivoting shaver against a nonpivoting shaver? 3 A No. As I told the geometry was given and the 4 system was as it was. 5 Q Looking at sketch 3 again, does that help you 6 recall what the seal of the gap meant in your memo? 7 A No because the seal -- no. 8 Q Do you have any -- do you have any idea of any 9 documents which would help you recall what the seal of 10 the gap would have referred to? 11 A No, I can't imagine. Maybe models but not the 12 document. 13 Q The models of the shavers? 14 A The combination, yes. 15 Q Turning to the Exhibit 39 and 40, I guess 16 turning first to Exhibit 39, ask you if you recognize 17 this document? 18 A I typed it in, that's clear. 19 Q And what is Exhibit 39? 20 A That's a kind of calculation which is helpful 21 to decide the precise geometry of such a blower we need 22 for this purpose. 23 Q Does this document help you recall whether the 24 precise blower had been chosen by this time?</p>	<p style="text-align: right;">Page 75</p> <p>1 Q Just in general what calculations are being 2 shown here? 3 A In general this is a connection between the 4 geometry without mentioning all the details now and the 5 speed of the fan, and you can calculate absolute and 6 relative velocities and so on. 7 Q If you just look at Exhibit -- I guess it's 30 8 or did I mark it as 39? 9 MS. WOLF: 40. 10 THE WITNESS: It's 40 here. 11 MR. SHIMOTA: Q Yes. Ask you if you recognize this 12 document. 13 A Yes, it's also from a program I have written. 14 Q Was this a Fortran program? 15 A Yes. It was such an example for such a Fortran 16 program. 17 Q Was this a program that you wrote specifically 18 for your work on the shaver cleaning system? 19 A No, that's -- you can also use it for other 20 systems. 21 Q And in general -- well, would you have 22 submitted this document to any person or was this for 23 your own personal use? 24 A It's definitely for my personal use. I'm not</p>
<p style="text-align: right;">Page 74</p> <p>1 MS. WOLF: Objection. 2 THE WITNESS: That was prior to this. First you 3 have to decide which type and then you can calculate 4 details on this. 5 MR. SHIMOTA: Q So you would have selected the type 6 of blower prior to March 26, 1995? 7 MS. WOLF: Objection. 8 THE WITNESS: That means I can continue? Surely, 9 yes. 10 MR. SHIMOTA: Q Why do you say sure, yes? 11 A As I mentioned you first have to choose what 12 you need and then you can continue with details. 13 MR. SHIMOTA: Q Okay. Does this document help you 14 recall how much prior to March of 1995 -- how much prior 15 to March of '95 the blower would have been selected? 16 A No. 17 Q Do you know of any documents which would assist 18 you in recalling a date? 19 A No. 20 Q You mentioned earlier that if you had an 21 opportunity to see models that might assist you in your 22 recollection? 23 A Yeah, that could be helpful to remember when we 24 did the change to this special kind of blower.</p>	<p style="text-align: right;">Page 76</p> <p>1 sure whether I showed this to colleagues. 2 Q Okay. What calculations are occurring in 3 general in this document? 4 A In general this is to find out whether this 5 combination of main diameter RPM needed air volume and 6 needed pressure, give a result and then you can look it 7 up in literature or somewhere else whether you meet kind 8 of optimum with this idea, with this combination. 9 Q I understand. The only thing I have left, Uwe, 10 I was wondering if you could bring the models in which 11 we took pictures of yesterday just so I can show them to 12 Norbert and see if it helps him recall the date. And 13 that's all I have for you and I'll get you on your way 14 home, enjoy your day off. I'd like for him to be able 15 to see the models. 16 THE VIDEOGRAPHER: Would you like this to be 17 recorded on the record? 18 MR. SHIMOTA: We are going to take a very brief 19 break. 20 THE VIDEOGRAPHER: We're going off the video record 21 of tape 2 at 12:41 p.m. 22 (Off the record) 23 THE VIDEOGRAPHER: We are going back on the video 24 record at 12:54 p.m. Here continues tape 2.</p>

19 (Pages 73 to 76)

Norbert Smetana April 29, 2005

<p style="text-align: right;">Page 77</p> <p>1 MR. SHIMOTA: Q Welcome back.  2 Just for the record I'll note that I have  3 marked Mr. Smetana's hand drawings as Smetana Exhibit 1  4 through Smetana Exhibit 5 just so I don't cross over  5 with Kevin in the other deposition.  6 (Exhibits 1 through 5 marked as requested)  7 Q That being said, Mr. Smetana, there are now on  8 the table several models of the cleaning system. If you  9 could take the time, and I can hand them to you if you'd  10 like, to look at them and see if any of them assist you  11 in determining or at least being able to say which model  12 would have had the special fan which we've discussed  13 earlier.  14 A Sometimes it's easy to see. If we start with  15 this one, this is the small axial blower. I think the  16 dimension is -- should be the 31 mentioned in the -- in  17 my report. Coming from the air styler. I'm not sure  18 whether I've seen this before. I don't think so.  19 What I can tell this was the smallest kind of  20 blower we had available in the company.  21 Q That is -- at least basically the air styler,  22 the 31 millimeter air styler?  23 A Air styler.  24 Q I guess I'll hand you this model.</p>	<p style="text-align: right;">Page 79</p> <p>1 when prior to March of 1995 the special fan would have  2 first been used in a shaver cleaning system?  3 MS. WOLF: Objection.  4 THE WITNESS: I think it starts together with the  5 fifth model here on the table. Not -- not the very  6 last, the one before. Here -- up here we have the  7 special inlet geometry and also the fan I described, the  8 special position.  9 THE VIDEOGRAPHER: Can someone move that model right  10 there? Yeah. Okay.  11 THE WITNESS: Maybe the other with SDL model could  12 be helpful. No, the other one.  13 For me this seems a little bit newer than this  14 one, and also inside here should be an axial fan. So  15 from these models on the table now this is the only one  16 which shows the fan system we finally integrated.  17 MR. SHIMOTA: Q Okay. Let me ask just to be clear  18 -- well, this model is from much later, much later after  19 1995?  20 A Developed by Höser and his people.  21 Q So I take it these models don't help you  22 remember when prior to March of '95 the special fan  23 above been selected?  24 A It seems so.</p>
<p style="text-align: right;">Page 78</p> <p>1 A Think I've seen this in our model shop. Maybe  2 it was this or another one also in combination with the  3 work of Mr. Braun. It's harder to recognize the fan  4 system immediately up close. So from the first look I'm  5 not sure which fan is inside, but it's not what we  6 finally developed because it looks like the last or very  7 last model here.  8 Q I guess my question though -- I just want to  9 see if you can recall either a date or in which model  10 the special fan would have appeared first.  11 I think you told me that would have been prior  12 to March of '95 so I figured these might help.  13 A As far as I can remember, this could belong to  14 the work of Mr. Braun and he was retired in somewhere --  15 Q May of '95.  16 A May of '95, uh-huh, yes. So that's prior to  17 this. I don't think that radial blowing system is  18 inside. To be sure we have to open up, but that's  19 not --  20 MR. SIEVERS: It's not a functional model. It's not  21 a functional model. So maybe it's only a design model.  22 This is from the design department.  23 MR. SHIMOTA: Q Well, sitting here today I guess my  24 question is, do any of these models help you to remember</p>	<p style="text-align: right;">Page 80</p> <p>1 MR. SHIMOTA: With that said, the only final  2 question I would -- I would make the ask you look  3 through your miscellaneous notebook for any additional  4 documents you have pertaining to the shaver cleaning  5 system. Otherwise, thanks for your time and no further  6 questions.  7 THE WITNESS: Do you need the answer for this  8 question?  9 MS. WOLF: No.  10 THE WITNESS: Okay.  11 MR. SHIMOTA: You're done. Thank you.  12 THE VIDEOGRAPHER: In conclusion for April 29th,  13 2005. We are going off the video record at 1:02 p.m.  14 Thank you.  15 (Off the record)  16 -----  17  18  19  20  21  22  23  24</p>

20 (Pages 77 to 80)

Norbert Smetana April 29, 2005

<p>Page 81</p> <p>1 STATE OF ILLINOIS )  2 ) SS:  3 COUNTY OF C O O K )  4  5 The within and foregoing deposition of the  6 aforementioned witness was taken before CAROL CONNOLLY,  7 CSR, CRR and Notary Public, at the place, date and time  8 aforementioned.  9 There were present during the taking of the  10 deposition the previously named counsel.  11 The said witness was first duly sworn and was  12 then examined upon oral interrogatories; the questions  13 and answers were taken down in shorthand by the  14 undersigned, acting as stenographer and Notary Public;  15 and the within and foregoing is a true, accurate and  16 complete record of all of the questions asked of and  17 answers made by the forementioned witness, at the time  18 and place hereinabove referred to.  19 The signature of the witness was not waived,  20 and the deposition was submitted, pursuant to Rule 30  21 (e) and 32 (d) 4 of the Rules of Civil Procedure for the  22 United States District Courts, to the deponent per copy  23 of the attached letter.  24</p>	<p>Page 83</p> <p>1 IN THE UNITED STATES DISTRICT COURT  2 FOR THE DISTRICT OF MASSACHUSETTS  3  4 BRAUN GmbH, )  5 Plaintiff, )  6 -vs- ) No. 03-CV-12428 (WGY)  7 )  8 RAYOVAC CORPORATION, )  9 Defendant. )  10  11 I hereby certify that I have read the foregoing  12 transcript of my deposition given at the time and place  13 aforesaid, consisting of Pages 1 to 83, inclusive, and I  14 do again subscribe and make oath that the same is a  15 true, correct, and complete transcript of my deposition  16 so given as aforesaid, and includes changes, if any, so  17 made by me.  18  19 _____  20 NORBERT SMETANA  21  22 SUBSCRIBED AND SWORN TO before me this  23 _____ day of _____, 2005.  24 _____  Notary Public</p>
<p>Page 82</p> <p>1 The undersigned is not interested in the within  2 case, nor of kin or counsel to any of the parties.  3 Witness my official signature and seal as  4 Notary Public in and for Cook County, Illinois on this  5 _____ day of _____, A.D. 2005.  6  7  8 _____  9 CAROL CONNOLLY, CSR, CRR  10 CSR No. 084-003113  11 Notary Public  12 230 West Monroe Street  13 Suite 1500  14 Chicago, Illinois 60606  15 Phone: (312) 263-3524  16  17  18  19  20  21  22  23  24</p>	<p>Page 84</p> <p>1 CASE: BRAUN -vs- RAYOVAC  2 DATE TAKEN: April 29, 2005  3 DEPONENT: NORBERT SMETANA  4 PAGE LINE ERRATA SHEET  5 _____ CHANGE: _____  6 _____ REASON: _____  7 _____ CHANGE: _____  8 _____ REASON: _____  9 _____ CHANGE: _____  10 _____ REASON: _____  11 _____ CHANGE: _____  12 _____ REASON: _____  13 _____ CHANGE: _____  14 _____ REASON: _____  15 _____ CHANGE: _____  16 _____ REASON: _____  17 _____ CHANGE: _____  18 _____ REASON: _____  19 _____ CHANGE: _____  20 _____ REASON: _____  21 _____ CHANGE: _____  22 _____ REASON: _____  23 (SIGNED) _____  24 Reporter: Carol Connolly</p>

21 (Pages 81 to 84)

Norbert Smetana April 29, 2005

Page 85

LEGALINK - CHICAGO  
 230 West Monroe Street - Suite 1500  
 Chicago, Illinois 60606  
 (312) 263-3524 (312) 236-8461  
 May 9, 2005

MS. LESLEY WOLF

One International Place  
 Boston, Massachusetts 02110

CASE: BRAUN -vs- RAYOVAC

CASE NO.: 03-CV-12428 (WGY)

DEP OF: NORBERT SMETANA DATE TAKEN: April 29, 2005

Dear Ms. Wolf:

Per your instruction, enclosed is a copy of the deposition transcript, along with the original signature page and errata sheet.

Pursuant to the rules of court in this matter, the transcript is to be read and then signed before a notary public.

If any corrections/changes are to be made, please TYPE or PRINT them on the attached errata sheet, giving the page and line number, desired correction/change and reason.

Please arrange for accomplishment of same and transmittal of the signature page and errata sheet back to our office within 30 days from the date of this letter.

Upon failure to comply, we shall forward an appropriate affidavit of noncompliance to all counsel of record.

Sincerely yours,

LegalLink - Chicago

cc: Mr. James Shimota (org)

C.C. Job No. CC126185

Page 2005

CASE: BRAUN -vs- RAYOVAC

DATE TAKEN: April 29,

DEPONENT: NORBERT SMETANA

PAGE LINE ERRATA SHEET

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(SIGNED) \_\_\_\_\_ DATE \_\_\_\_\_

Reporter: Carol Connolly

22 (Pages 85 to 2005)